

**BULLETIN
BH-200**

Bench Ovens

Economical ovens easily moved to various locations. For processing large parts, baking, drying components after cleaning, dehydration, preheating, curing and other applications requiring circulation of heated air.

STANDARD FEATURES

- Recirculating blower
- 304 stainless steel interior
- Incoloy sheathed tubular heating elements
- Silicone rubber door gasket
- Sturdy steel construction
- Calibrated temperature controller
- Manual reset excess temperature interlock
- On-off switch
- Red pilot light indicates heater operation
- Brushed stainless steel exterior
- 6 lb/cf density industrial rockwool insulation
- 3-wire cord and plug on 115 volt models
- Fully factory tested
- 1 year limited warranty

MODEL NB-350

Provides 7 cubic feet of work space at temperatures to 350°F. Includes two (2) removable nickel plated wire shelves easily adjustable on 2" centers. Holds a maximum of seven (7) shelves. Widely used for drying small items, preheating plastics, drying powdered metals, and curing potting compounds. Double doors for easy loading of large parts.

MODEL NB-550

Similar to Model NB-350. Also includes two (2) shelves and will hold a maximum of seven (7) shelves. Provides over 5 cubic feet of work space at temperatures to 550°F. Ideal for high temperature processes such as annealing springs and plated parts.

MODEL DR-350

Specially designed for processing and drying of plastic granules, powdered metal parts and other small parts that must be separated. Eight (8) individual 304 stainless steel drawers keep parts separated and allow individual inspection or removal without opening conventional doors. This reduces heat loss and prevents process interruption. Temperatures to 350°F. Standard drawers have 3/4" diameter perforations on 1 1/4" staggered centers on bottom and sides. Solid drawers also available.

FORCED CONVECTION BENCH OVENS



MODEL NB-350
WITH OPTIONAL PROGRAMMABLE CONTROLLER



MODEL NB-550
WITH OPTIONAL RECORDING CONTROLLER



MODEL DR-350
WITH OPTIONAL SHUT DOWN TIMER

SPECIFICATIONS

NOT FOR USE WITH FLAMMABLE SOLVENTS OR VAPORS. OTHER MODELS AVAILABLE FOR THESE APPLICATIONS—PLEASE CONSULT FACTORY.

Model	Work Space		Outside Dimensions (WxDxH)	Maximum Temperature	Insulation	Watts		Operating Characteristics†				Approx Shipping Weight
	Dimensions (WxDxH)	Volume Cu Ft				115V*	208V 230V	Control Accuracy	Oven Uniformity	Rise Time		
										115V	230V	
NB-350	28" x 24" x 18"	7	41" x 30" x 23"	350°F	2"	2000	2000	±10°F	±10°F	17 min	17 min	210 lbs
NB-550	26" x 22" x 16"	5.3	41" x 30" x 23"	550°F	3"	2400	3000	±10°F	±15°F	32 min	21 min	235 lbs
DR-350	8 Drawers‡	4.8	41" x 30" x 23"	350°F	2"	2000	2000	±10°F	±25°F	20 min	20 min	285 lbs

* Model NB-550 requires 30 ampere service on 115 volts.
‡Eight (8) individual 304 stainless steel drawers each 11¼" W x 25" D x 2" H (3½" total height clearance). Perforated metal bottoms and sides standard, solid bottoms and sides available at no additional cost.

†Uniformity at 50°F below maximum temperature. Rise Time in minutes to 50°F below maximum temperature. Tests run with empty oven and minimum exhaust. Performance will vary with load, exhaust rate and application. See Bulletin TC-920 for additional details.

STANDARD EQUIPMENT

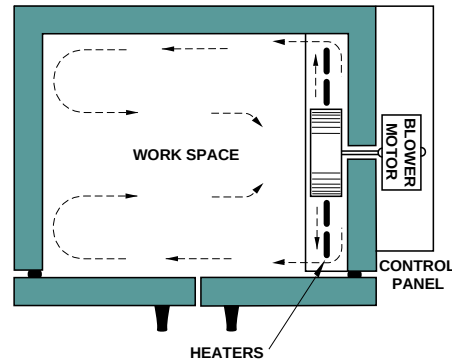
● Standard Electrical Characteristics

- 115 volts, 60 Hz, 3-wire cord with plug
- 208 volts, 1-phase, 60 Hz
- 230 volts, 1-phase, 60 Hz
- Other electrical characteristics available

● Standard Temperature Control System

Calibrated main temperature controller regulates desired oven temperature. Independent manual reset excess temperature interlock protects against failure of main temperature controller. On-off switch located on panel controls electrical power to oven. Red pilot light indicates heater operation.

Circulation Diagram (Top View)



ADDITIONAL EQUIPMENT AVAILABLE

- **Additional Shelves**, 20 lbs distributed load per shelf, 40 lbs maximum oven load, specify oven model when ordering.
- **Dial Thermometer** 10–290°C, 50–550°F dual scale range**T550F**
- **Digital Indicating Temperature Controller**, microprocessor based, thermocouple actuated, in lieu of standard controller**DIG1**
- **Programmable Temperature Controller**, microprocessor based, digital indicating, thermocouple actuated, in lieu of standard controller**PTC1**
- **Recording Thermometer**, thermocouple actuated, 24-hour, 10" diameter circular chart requires optional Digital Controller DTS1 or PTC1 (side mounted)**RT1**
- **Adjustable Excess Temperature Interlock**, thermocouple actuated, manual reset**AETC**
- **Solid State Relay**, in lieu of standard contactor**SSR**
- **Shut Down Timer**, with continuous "hold" feature
 - 60 minute range**BTMR60**
 - 12 hour range**BTMR12**
- **Set of Eight (8) 304 Stainless Steel Drying Pans**, 11 ½" W x 20" D x 2" H (NB Models only, requires two (2) add'l shelves)**NBPN3**
- **Oven Stand**, raises unit to convenient 31" work level
Shipped separately, requires assembly**STDNB**
- **Exhaust Chamber Adapter**, to fit standard 3" stove pipe.
Shipped separately, requires assembly**BEXCH**
- **Preventive Maintenance Kit**, contains essential spare parts most likely to experience wear and tear.**PMKTBN**



Model NB-350, including optional:
— roof mounted, exhaust chamber adapter
— drying pans and two (2) additional shelves
— shut down timer
— oven stand